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**D4364-3**  
**Job Sheet 200009**



*9* **DAS**  
**21**  
**9-59**

Part No: D4364-3      Job Qty: 6 pcs  
Part Name: Plate  
  
Part Weight: 0 lbs      Status: New      Priority: Medium  
Job Created: 9/5/19      Job Tracking No:  
Due Date: 9/20/19      Created By: Marie Lajeunesse  
Type: Stock      Description:  
Note: DWG REV C IPP REV:A 14.04.22 DWG B DD VERF:JLM IPP REV:B PER DWG REV:C1 DD VERF:JLM  
Ship Via:

Bill of Materials

Job Routing

| Op No | Operation           | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off           |
|-------|---------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|--------------------|
|       |                     |       |            |          | Setup Hrs | Run Hrs | Workcenter / Supplier | Lead Time |                    |
| 100   | Waterjet - Flow - 1 | 6 pcs |            | 9/20/19  | 0.17      | 2.71    | Waterjet - Flow       |           | <i>pc 19/07/18</i> |
| 110   | QC 2                | 6 pcs |            | 9/20/19  | 0.00      | 0.00    | QC 2 - 1              |           |                    |
|       |                     |       |            |          |           |         | QC 2 - 12             |           |                    |
|       |                     |       |            |          |           |         | QC 2 - 14             |           |                    |
|       |                     |       |            |          |           |         | QC 2 - 17             |           |                    |
|       |                     |       |            |          |           |         | QC 2 - 19             |           |                    |
|       |                     |       |            |          |           |         | QC 2 - 2              |           |                    |
|       |                     |       |            |          |           |         | QC 2 - 20             |           |                    |
|       |                     |       |            |          |           |         | QC 2 - 22             |           |                    |
|       |                     |       |            |          |           |         | QC 2 - 23             |           |                    |
|       |                     |       |            |          |           |         | QC 2 - 25             |           |                    |
|       |                     |       |            |          |           |         | QC 2 - 32             |           |                    |
|       |                     |       |            |          |           |         | QC 2 - 33             |           |                    |
|       |                     |       |            |          |           |         | QC 2 - 35             |           |                    |
|       |                     |       |            |          |           |         | QC 2 - 39             |           |                    |
|       |                     |       |            |          |           |         | QC 2 - 4              |           |                    |
|       |                     |       |            |          |           |         | QC 2 - 40             |           |                    |
|       |                     |       |            |          |           |         | QC 2 - 44             |           |                    |
|       |                     |       |            |          |           |         | QC 2 - 45             |           |                    |
|       |                     |       |            |          |           |         | QC 2 - 48             |           | <i>pc 19/09/18</i> |
|       |                     |       |            |          |           |         | QC 2 - 49             |           |                    |
|       |                     |       |            |          |           |         | QC 2 - 50             |           |                    |
|       |                     |       |            |          |           |         | QC 2 - 51             |           |                    |
|       |                     |       |            |          |           |         | QC 2 - 52             |           |                    |
|       |                     |       |            |          |           |         | QC 2 - 57             |           |                    |
|       |                     |       |            |          |           |         | QC 2 - 62             |           |                    |
|       |                     |       |            |          |           |         | QC 2 - 63             |           |                    |
|       |                     |       |            |          |           |         | QC 2 - 8              |           |                    |
|       |                     |       |            |          |           |         | QC 2 - 66             |           |                    |
|       |                     |       |            |          |           |         | QC 2 - 64             |           |                    |

|     |                             |          |         |           |                             |                  |
|-----|-----------------------------|----------|---------|-----------|-----------------------------|------------------|
| 120 | QC 8                        | 6<br>pcs | 9/20/19 | 0.00 0.00 | QC 2 - 65                   |                  |
|     |                             |          |         |           | QC 2 - 5                    |                  |
|     |                             |          |         |           | QC 2 - 71                   |                  |
|     |                             |          |         |           | QC 2 - 73                   |                  |
|     |                             |          |         |           | QC 2 - 69                   |                  |
|     |                             |          |         |           | QC 8 - 12                   |                  |
|     |                             |          |         |           | QC 8 - 14                   |                  |
|     |                             |          |         |           | QC 8 - 17                   |                  |
|     |                             |          |         |           | QC 8 - 20                   |                  |
|     |                             |          |         |           | QC 8 - 25                   |                  |
|     |                             |          |         |           | QC 8 - 3                    |                  |
|     |                             |          |         |           | QC 8 - 32                   |                  |
|     |                             |          |         |           | QC 8 - 33                   |                  |
|     |                             |          |         |           | QC 8 - 35                   |                  |
|     |                             |          |         |           | QC 8 - 39                   |                  |
|     |                             |          |         |           | QC 8 - 4                    |                  |
|     |                             |          |         |           | QC 8 - 44                   |                  |
|     |                             |          |         |           | QC 8 - 45                   |                  |
|     |                             |          |         |           | QC 8 - 49                   |                  |
|     |                             |          |         |           | QC 8 - 58                   |                  |
|     |                             |          |         |           | QC 8 - 8                    |                  |
|     |                             |          |         |           | QC 8 - 9                    |                  |
|     |                             |          |         |           | QC 8 - 68                   |                  |
|     |                             |          |         |           | QC 8 - 67                   |                  |
|     |                             |          |         |           | QC 8 - 1 (A)                | DAS              |
|     |                             |          |         |           | QC 8 - 47                   | 40               |
|     |                             |          |         |           | QC 8 - 40                   | SEP 19 2019 9-89 |
|     |                             |          |         |           | QC 8 - 52                   |                  |
|     |                             |          |         |           | QC 8 - 23                   |                  |
|     |                             |          |         |           | QC 8 - 57                   |                  |
| 130 | Small Fab - Brake NC - B4B  | 6<br>pcs | 9/20/19 | 0.25 0.85 | Small Fab - Brake - 1 - B4B | DAS 30           |
|     |                             |          |         |           | Small Fab - Brake - 2 - B4B | 9-89             |
|     |                             |          |         |           | Small Fab - Brake - 3 - B4B |                  |
| 140 | QC 5                        | 6<br>pcs | 9/20/19 | 0.00 0.00 | QC 5 - 10                   |                  |
|     |                             |          |         |           | QC 5 - 12                   |                  |
|     |                             |          |         |           | QC 5 - 17                   |                  |
|     |                             |          |         |           | QC 5 - 18                   |                  |
|     |                             |          |         |           | QC 5 - 19                   |                  |
|     |                             |          |         |           | QC 5 - 22                   |                  |
|     |                             |          |         |           | QC 5 - 24                   |                  |
|     |                             |          |         |           | QC 5 - 3                    |                  |
|     |                             |          |         |           | QC 5 - 43                   |                  |
|     |                             |          |         |           | QC 5 - 49                   |                  |
|     |                             |          |         |           | QC 5 - 51                   |                  |
|     |                             |          |         |           | QC 5 - 58                   |                  |
|     |                             |          |         |           | QC 5 - 68                   |                  |
|     |                             |          |         |           | QC 5 - 9                    |                  |
|     |                             |          |         |           | QC 5 - 50                   |                  |
|     |                             |          |         |           | QC 5 - 30                   |                  |
|     |                             |          |         |           | QC 5 - 40                   | DAS              |
|     |                             |          |         |           | QC 5 - 61                   | 61               |
|     |                             |          |         |           | QC 5 - 81                   | 9-89             |
| 200 | Packaging 3-1 - Stock - B4B | 6<br>pcs | 9/20/19 | 0.00 0.00 | Packaging 3 - 1 - B4B       |                  |
|     |                             |          |         |           | Packaging 3 - 2 - B4B       |                  |
|     |                             |          |         |           | Packaging 3 - 3 - B4B       |                  |
|     |                             |          |         |           | Packaging 3 - 4 - B4B       |                  |
|     |                             |          |         |           | Packaging 3 - 5 - B4B       |                  |

Plex 9/6/19 8:06 AM Dart.lajeunesse.marie

|                                                                                                                                                                                                                                                                                                                            |                    |                     |                         |           |                        |                    |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------|---------------------|-------------------------|-----------|------------------------|--------------------|
|                                                                                                                                                                                                                                                                                                                            |                    |                     |                         |           | Packaging 3 - 6 - B4B  |                    |
|                                                                                                                                                                                                                                                                                                                            |                    |                     |                         |           | Packaging 3 - 7 - B4B  |                    |
|                                                                                                                                                                                                                                                                                                                            |                    |                     |                         |           | Packaging 3 - 8 - B4B  |                    |
|                                                                                                                                                                                                                                                                                                                            |                    |                     |                         |           | Packaging 3 - 9 - B4B  |                    |
|                                                                                                                                                                                                                                                                                                                            |                    |                     |                         |           | Packaging 3 - 10 - B4B |                    |
|                                                                                                                                                                                                                                                                                                                            |                    |                     |                         |           | Packaging 3 - 11 - B4B |                    |
|                                                                                                                                                                                                                                                                                                                            |                    |                     |                         |           | Packaging 3 - 12 - B4B | 12                 |
|                                                                                                                                                                                                                                                                                                                            |                    |                     |                         |           | Packaging 3 - 13 - B4B |                    |
|                                                                                                                                                                                                                                                                                                                            |                    |                     |                         |           | Packaging 3 - 14 - B4B |                    |
|                                                                                                                                                                                                                                                                                                                            |                    |                     |                         |           | Packaging 3 - 15 - B4B |                    |
|                                                                                                                                                                                                                                                                                                                            |                    |                     |                         |           | Packaging 3 - 16 - B4B |                    |
|                                                                                                                                                                                                                                                                                                                            |                    |                     |                         |           | Packaging 3 - 17 - B4B |                    |
|                                                                                                                                                                                                                                                                                                                            |                    |                     |                         |           | Packaging 3 - 18 - B4B |                    |
|                                                                                                                                                                                                                                                                                                                            |                    |                     |                         |           | Packaging 3 - 19 - B4B |                    |
|                                                                                                                                                                                                                                                                                                                            |                    |                     |                         |           | Packaging 3 - 20 - B4B |                    |
|                                                                                                                                                                                                                                                                                                                            |                    |                     |                         |           | Packaging 3 - 21 - B4B |                    |
|                                                                                                                                                                                                                                                                                                                            |                    |                     |                         |           | Packaging 3 - 22 - B4B |                    |
|                                                                                                                                                                                                                                                                                                                            |                    |                     |                         |           | Packaging 3 - 23 - B4B |                    |
|                                                                                                                                                                                                                                                                                                                            |                    |                     |                         |           | Packaging 3 - 24 - B4B |                    |
|                                                                                                                                                                                                                                                                                                                            |                    |                     |                         |           | Packaging 3 - 25 - B4B |                    |
|                                                                                                                                                                                                                                                                                                                            |                    |                     |                         |           | Packaging 3 - 26 - B4B |                    |
|                                                                                                                                                                                                                                                                                                                            |                    |                     |                         |           | Packaging 3 - 27 - B4B |                    |
|                                                                                                                                                                                                                                                                                                                            |                    |                     |                         |           | Packaging 3 - 28 - B4B |                    |
|                                                                                                                                                                                                                                                                                                                            |                    |                     |                         |           | Packaging 3 - 29 - B4B |                    |
|                                                                                                                                                                                                                                                                                                                            |                    |                     |                         |           | Packaging 3 - 30 - B4B |                    |
|                                                                                                                                                                                                                                                                                                                            |                    |                     |                         |           | Packaging 3 - 31 - B4B |                    |
|                                                                                                                                                                                                                                                                                                                            |                    |                     |                         |           | Packaging 3 - 32 - B4B |                    |
|                                                                                                                                                                                                                                                                                                                            |                    |                     |                         |           | Packaging 3 - 33 - B4B |                    |
|                                                                                                                                                                                                                                                                                                                            |                    |                     |                         |           | Packaging 3 - 34 - B4B |                    |
|                                                                                                                                                                                                                                                                                                                            |                    |                     |                         |           | Packaging 3 - 35 - B4B |                    |
|                                                                                                                                                                                                                                                                                                                            |                    |                     |                         |           | Packaging 3 - 36 - B4B |                    |
| 210 QC 21 - SA                                                                                                                                                                                                                                                                                                             | 6                  | 9/20/19             | 0.00 0.00               |           | QC 21 - SA - 21        |                    |
|                                                                                                                                                                                                                                                                                                                            | pcs                |                     |                         |           | QC 21 - SA - 70        | DMS 21 SEP 27 2019 |
|                                                                                                                                                                                                                                                                                                                            |                    |                     |                         |           | QC 21 - SA - 53        | 9-29               |
| Part Op 110 - (QC2- Inspect parts off machine FAI/FAIB)<br>Descriptions: 120 - (QC8- Inspect parts - second check)<br>130 - (Form as per dwg)<br>140 - (QC5- Inspect part completeness to step on W/O)<br>200 - (Identify as per dwg & Stock Location: <u>W/O</u> )<br>210 - (QC21- Final Inspection - Work Order Release) |                    |                     |                         |           |                        |                    |
| Job BOM                                                                                                                                                                                                                                                                                                                    |                    |                     |                         |           |                        |                    |
| Part / Item                                                                                                                                                                                                                                                                                                                | Component Name     | Quantity            | Operation               | Container |                        |                    |
| M304S18GA                                                                                                                                                                                                                                                                                                                  | 304/316 .050 Sheet | 17.4000 sf (2.9 ea) | 100-Waterjet - Flow - 1 | 5204186   |                        |                    |
| Job Allocations                                                                                                                                                                                                                                                                                                            |                    |                     |                         |           |                        |                    |
| Operation                                                                                                                                                                                                                                                                                                                  | Component Part     | Required            | Inventory               | Allocated |                        |                    |
| 100-Waterjet - Flow - 1                                                                                                                                                                                                                                                                                                    | M304S18GA          | 17                  | 125                     | 0         |                        |                    |
| Part Specifications                                                                                                                                                                                                                                                                                                        |                    |                     |                         |           |                        |                    |
| Specifications could not be found.                                                                                                                                                                                                                                                                                         |                    |                     |                         |           |                        |                    |



